

NEW



8700+™

*Affordable, Well-Featured,
Easy to Use and Adaptable*

1/8 DIN Limit Controller

DESCRIPTION

The West 8700+ is part of a range of new generation '+' Series limit devices that share the same distinctive styling as the '+' Series temperature controllers.

The expanded '+' Series limit controller platform includes 1/4, 1/8 and 1/16 DIN models that incorporate numerous product specification, communication, display interface and software improvements that surpass competitive limit device offerings in ease of use, delivery and value-per dollar characteristic of the growing '+' Series product family.

By adding more versatile features and user-friendly functionality like digital inputs, an easy-to-use HMI, jumperless and auto-hardware configuration, 24VDC transmitter power supply and MODBUS communication across the range - the new generation West + Series limit controllers transform the complicated into the simple while saving you time (as much as 50% on product set-up), reducing inventory stock and virtually eliminating the likelihood of operator errors.

The + Series limit controllers are affordable, well-featured, easy to use and adaptable with performance features that work for you to make limit control simple.

APPLICATIONS:

Fail-safe protection device to prevent damage to equipment or products. It will shut down a process when a preset temperature is reached and cannot be reset by the operator until the process has returned to a safe condition.

INDUSTRIES

- Industrial and lab ovens/furnaces
- Plastics and thermal forming
- Packaging applications
- And any other where protection against out-of-range temperature condition is a critical requirement

FEATURES/BENEFITS

- **NEW** Improved easy-to-use HMI
- **NEW** Jumperless input configuration
- **NEW** Auto-hardware recognition
- **NEW** Improved Windows PC configuration software
- Process alarms
- Optional digital input and remote reset
- Optional 10V SSR driver output
- Faster communication speeds in selectable MODBUS or ASCII format
- FM Approved
- Backward compatible panel cutout, housing and terminal wiring capability

WEST™ brand

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SPECIFICATIONS*

STANDARD FEATURES

4 per second input sample rate
 Universal input
NEW Improved HMI, 4 button operation, dual 4-digit LED display
NEW Plug-in output modules – install just the function needed
NEW Jumperless input configuration
NEW Auto-detection of installed output modules
NEW Improved PC configuration software
 Process alarms
Construction/Enclosure: Rugged ABS Plastic housing

ENVIRONMENTAL CHARACTERISTICS

Operating Temp: 32° to 131°F (0° to 55°C)
Storage Temp: -4° to 176°F (-20° to 80°C)
Humidity: 20% to 95% non-condensing RH

ELECTRICAL

Supply Voltage: 100-240V, 50/60Hz, Optional 20-48VAC 50/60Hz or 22-65VDC
Power Consumption: 5W / 7.5 VA Maximum

DISPLAY:

Type: Dual, Red or Green, 7 segment LED, 4 digit upper and lower displays
Height: 10mm (0.39") upper display, 8mm (0.31") lower display
Annunciators: 5 LED indicators for output and status

INPUTS

T/C's: J, T, K, L, N, B, R, S, C; Pt Rh20% vs. Pt 40% Rh
RTD: 3-wire, PT100
DC Linear (Scalable –1999 to +9999)
Volts: 0-5V, 1-5V, 0-10V, 2-10V
DC milliamps: 0-20mA or 4-20mA
DC millivolts: 0-50mV, 10-50mV

OUTPUTS

Output 1 (limit relay) fixed; outputs 2 and 3 (alarm relay) are user-selectable and customized based on desired application; choose from the following output types
Max # of Outputs: 3 for alarm, 24 VDC transmitter power supply or retransmit of process value/limit trip setpoint
Limit Relay: SPDT; 240VAC 5A resistive; Lifetime >100,000 operations at rated voltage/current
Alarm Relay: Optional SPDT; 240VAC 2A resistive; Lifetime >500,000 operations at rated voltage/current
SSR Drive: Optional drive capability: >10 VDC nominal into 500 ohm minimum
DC Linear: Optional 0-20mA, 4-20mA into 500 ohm max; 0-10V, 1-5V, 2-10V, 0-5V into 500 ohm min; Outputs have 2% over/under drive applied; Accuracy +0.25% (mA into 250 ohm load, V into 2k ohm load); degrading linearity to +0.5% for increasing burden to specified limits
Triac: Optional 0.01 to 1A AC, 20 to 280Vrms, 47-63 Hz (Limit 2)
Transmitter Power Supply: Optional 24 VDC (Limit 1)

OUTPUT FUNCTIONS

Process Alarm: (reverse or direct)
Modes (Alarm 1 and 2): High/Low, Band, Deviation, logical OR/AND
Retransmit: Process value or limit setpoint

ELECTRICAL PERFORMANCE

Accuracy: ± 0.1% of input range ±1 LSD (T/C CJC better than 1 degree C)
Input sample rate: 4 per second, 14 bit resolution
Impedance: >10M ohm for the thermocouple and mV ranges, 47k ohm for V ranges and 5 ohm for mA ranges
Sensor Break Detection: <2 seconds (except zero based DC ranges), limit output opens, low alarms activate for RTD, mA or V ranges

COMMUNICATIONS INTERFACE

User-selectable: 2-wire, RS-485 serial communications option with choice of Modbus RTU or ASCII protocol; 1200 to 19200 baud
PC Configuration: Offline configuration from serial port to dedicated configuration socket (comms option not required)

RATINGS/AGENCY APPROVALS

Conformance: FM, CE, UR, cUR UL File # 67237
Safety: EN61010
EMC: EN61326

PROTECTION

IEC IP66 (NEMA 4X) front panel
 IEC IP20 (behind the panel protection)

PHYSICAL DIMENSIONS

Panel Cutout: 1.77" x 3.62" (45mm x 92mm)
Height: 3.78" (96mm)
Width: 1.89" (48mm)
Depth: 3.93" (100mm)
Weight: 0.46 lbs (0.21 kg)
Mounting: Plug in panel with fixing strap

OPTIONS/ACCESSORIES

Digital Input 1 (Optional): remote reset
NEW Faster RS-485 serial communication speeds and user-selectable (Modbus or ASCII) option
NEW 24VDC transmitter power supply option
Choice of Led colors: red/red, red/green, green/red, green/green
 10VDC SSR Drive output

WARRANTY

3 Years

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West Brand 8700+ Data Sheet (7/05)



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WEST™ brand

8700+™

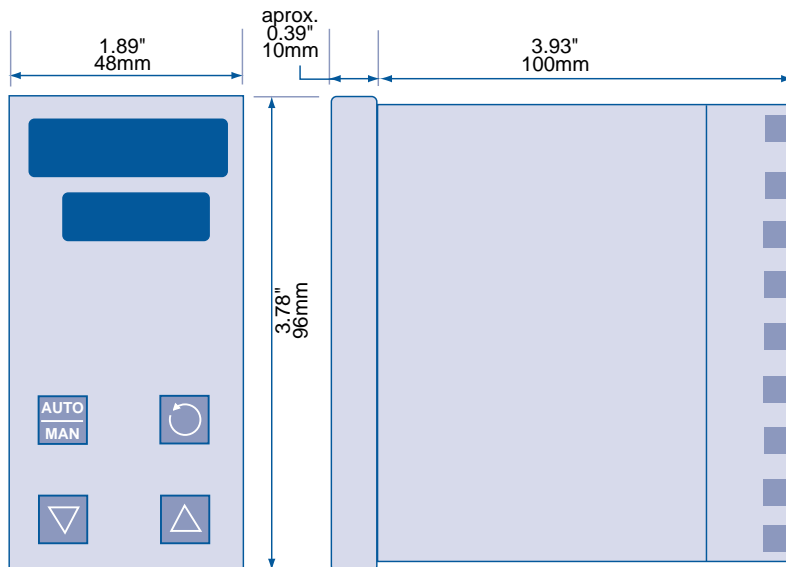
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MODELS

Code 1: Model #	Code 2: Input Type	Code 3: Output 1	Code 4: Output 2	Code 5: Output 3	Code 6: Options	Code 7: Power Supply	Code 8: Display Color	Code 9: Option Slot B
P8701Z	<input type="checkbox"/>	<input type="checkbox"/> 1	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> 0 <input type="checkbox"/> 0
I/8 DIN Limit Controller includes: jumperless input configuration, auto-detection hardware and improved PC configuration software	1 3-Wire RTD or DC mV 2 Thermocouple 3 DC mA 4 DC Voltage	1 Limit relay output (fixed)	0 Not fitted 1 Relay Output 2 DC Drive SSR Output 3 Linear 0-10V DC Output 4 Linear 0-20mA DC Output 5 Linear 0-5V DC Output 6 Linear 2-10V DC Output 7 Linear 4-20mA DC Output 8 Triac Output	0 Not fitted 1 Relay Output 2 DC Drive SSR Output 3 Linear 0-10V DC Output 4 Linear 0-20mA DC Output 5 Linear 0-5V DC Output 6 Linear 2-10V DC Output 7 Linear 4-20mA DC Output 8 Transmitter Power Supply	0 Not fitted 1 RS-485 Serial Communication 3 Digital Input	0 100-240 AC 2 24-48 AC or DC	0 Red upper and Lower 1 Green upper and lower 2 Red upper, Green lower 3 Green upper, Red lower	00 Not fitted

DIMENSIONS - 1/8 DIN



Panel Cutout: 45mm x 92mm (1.77" x 3.62")

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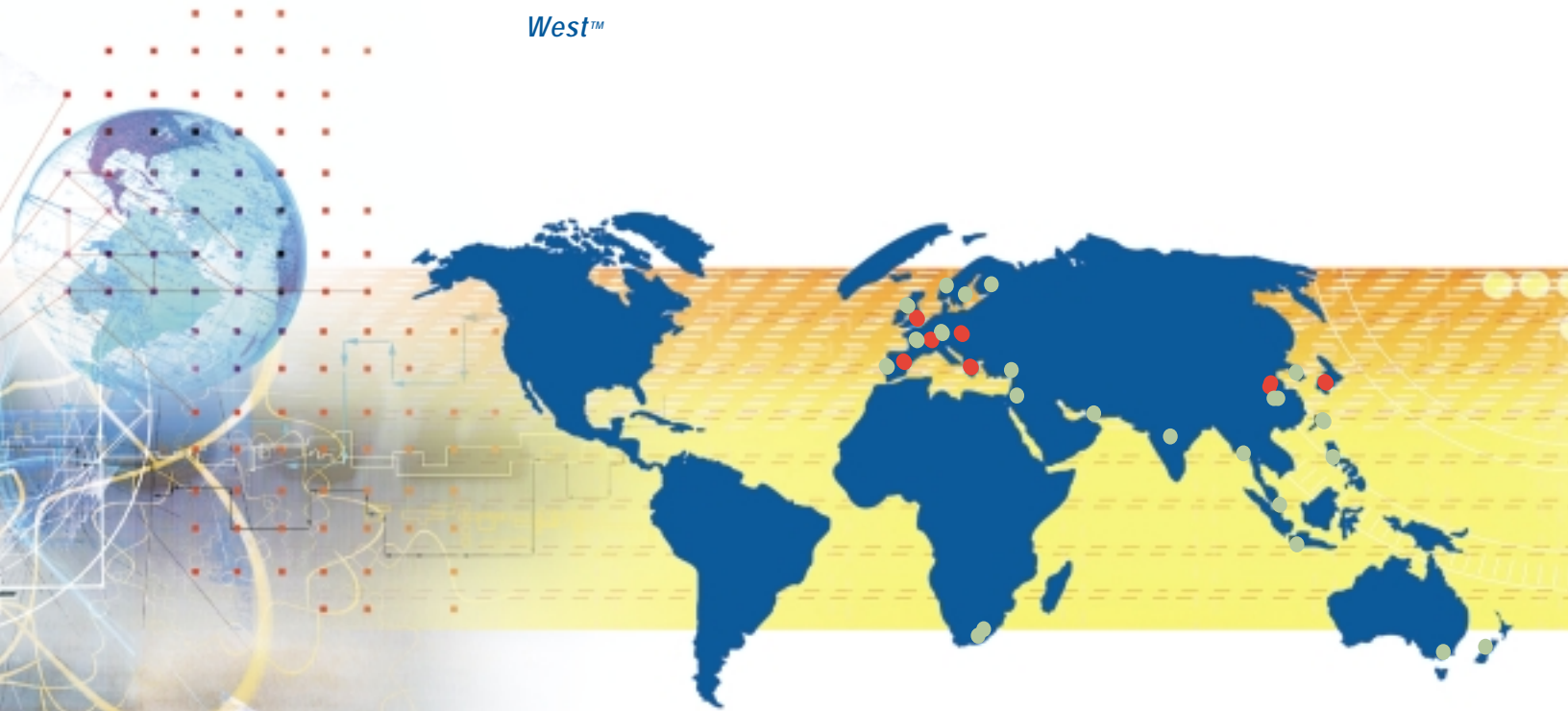
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More Available. With factories around the world, global sales and applications support, and an expansive network of distributors, we stay close to our customers - shortening lead times and fostering responsiveness. Three-day lead time is standard, with same-day shipments available on many of our products.

More Selection. We have a broad selection of controllers to meet application requirements in a variety of industries. User-configurable, accurate and flexible, with low, mid, or high level performance ranges, our controller products meet your system and budgetary requirements.

More Reliable. Our experience with more than 25,000 customers has taught us to design controllers that are reliable and durable, with quality standards that meet six sigma requirements.

For additional information or a full-line catalog, contact DICG Customer Service or visit our web site.

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